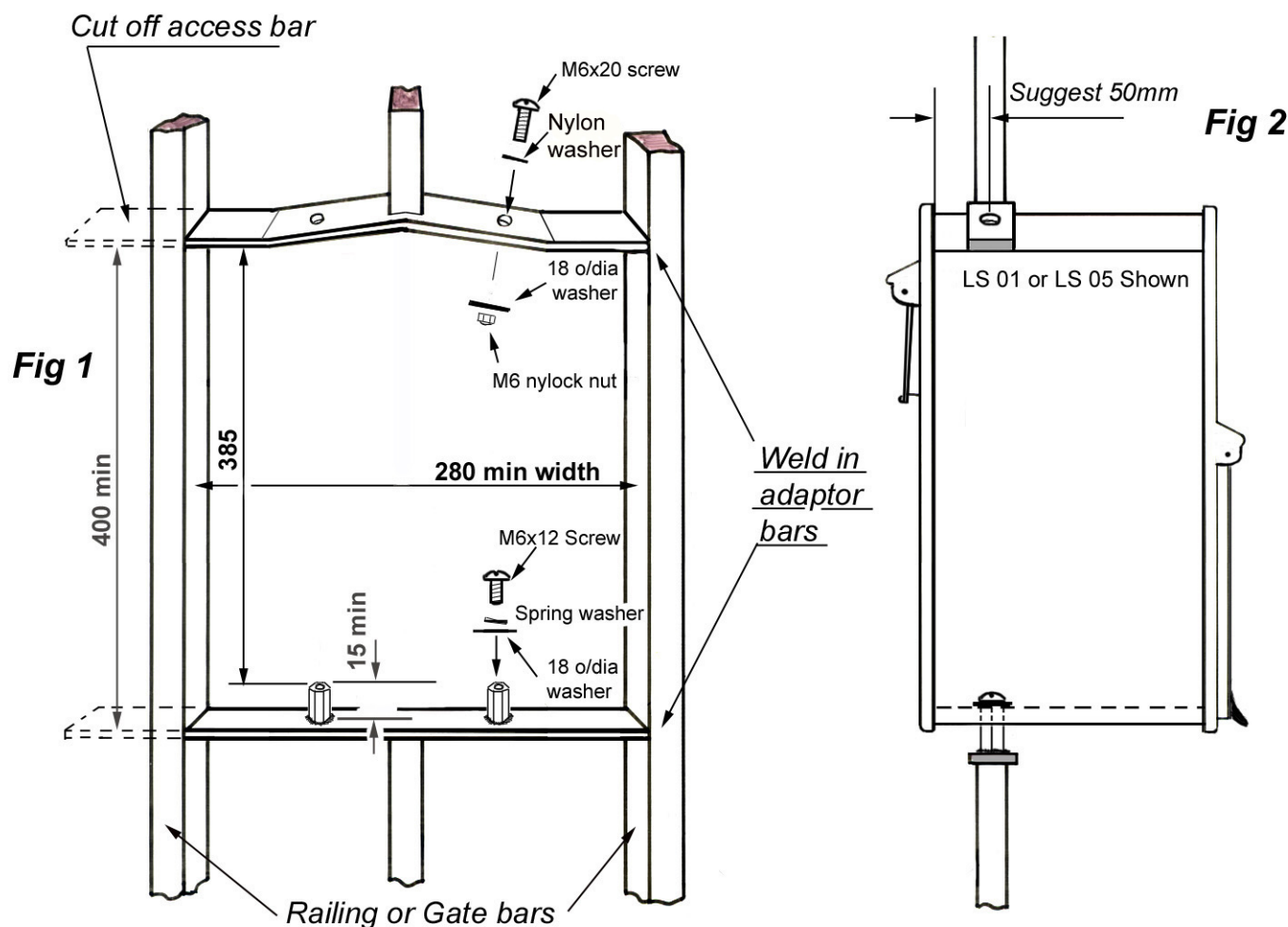


Fixing Kit for Metal Gates or Railings



If your LETTASAFE post box was supplied to you without the fixing holes for the rail kit having been drilled we have supplied a marking out template. In order to mark the position of the holes cut the template into two pieces and stick each piece onto the case with masking tape. Line up the front edge of the template with the back face of the front casting after deciding how far you wish your LETTASAFE to protrude. We suggest between 40mm to 50mm (See Fig2) but this may depend on site conditions. To prevent the drill slipping, lightly centre dot the hole positions. Pilot drill with a 3mm drill, open up with a 7mm drill and finally de-burr the hole.

The adaptor bars are supplied over length, offer the bars up to the gate/railing to determine their optimum position. Mark the length and cut to size. Mark out and cut the aperture in the gate/railing. It may be useful to tack weld or clamp a piece of scrap material to any intermediate bars or pattern to maintain their position.

Bolt the two adaptor bars to the case with the bolts provided. (See Fig1). Position the whole unit into the gate/railing and tack weld. To prevent damaging the paint finish on the LETTASAFE either mask it up or remove it completely before full welding. It will be necessary to remove the back casting in order to do this by undoing the four brass nuts on the back (M5 socket key). **If you do un-assemble the case do not over tighten the brass nuts when re-assembling**

Complete welding, touch up paintwork and finally re-fit the LETTASAFE.
We recommend that a silicon sealer is applied to each side of the top adaptor bar