

LS24 Lincoln Fitting Instructions

1. Build up the pier or wall to the required height, the bricks will need to be shaped as shown.
2. Place 2 nylon washers (G) on each of the socket cap screws (H) and loosely screw into the appropriate holes either side of the outer chute (C).
3. Slide the 2 halves of the chute together (B & C) ensuring that the inner chute (B) is sandwiched each side by the 2 nylon washes as shown in Fig 2. Set to the correct depth and secure by fully tightening the 2 set screws (H). Seal the joint between the the chutes (B & C) with a bead of silicon.
4. Place the chute assembly in position and build the remainder of the pier or wall.
5. When the brickwork has set, drill the 4 corner flange fitting holes 45mm deep using a 6mm drill bit. Screw in the 4 concrete screws (F) using a battery drill and the TORX bit supplied.
6. Place a shoulder washer (E) over each of the socket set screws (D) in the direction shown and use to secure the Lettasafe™ letter plate to the chute assembly.

Parts List

A	Qty	Description
A	1	Letter plate
B	1	Letter chute front section
C	1	Letter chute rear section
D	2	12mm Socket cap screw
E	2	M6 Shoulder washer
F	4	Concrete screw
G	4	M6 Nylon washer
H	2	10mm Socket button screw
	1	4mm Hex key
	1	5mm Hex key
	1	Torx bit

Fig 1

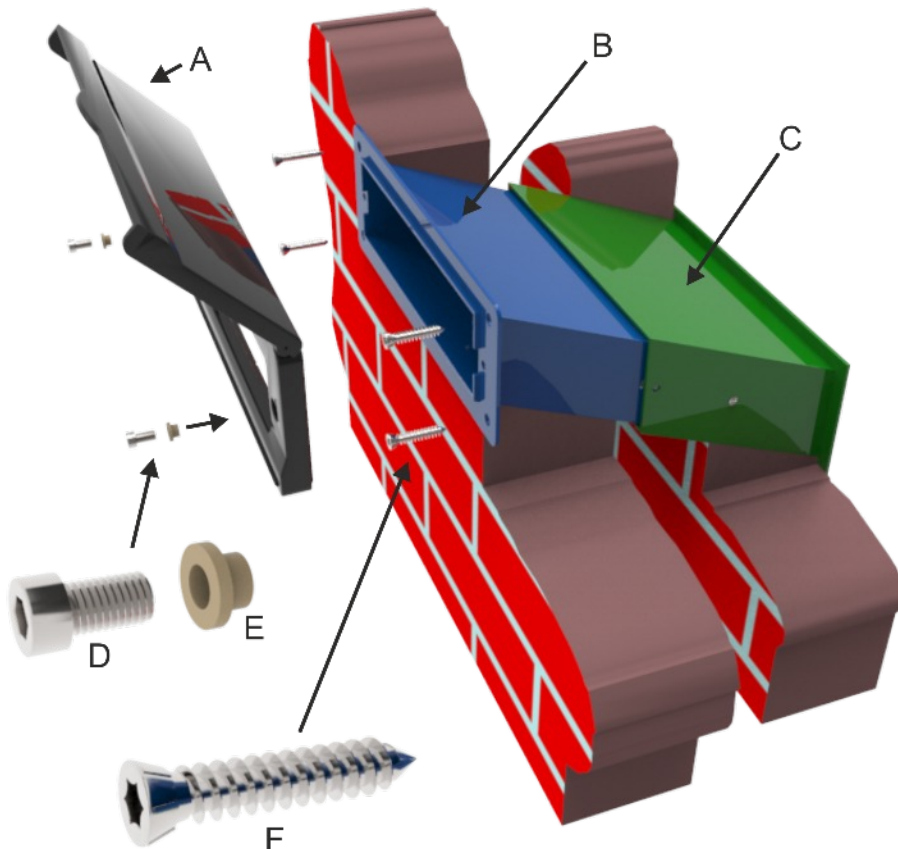


Fig 2

